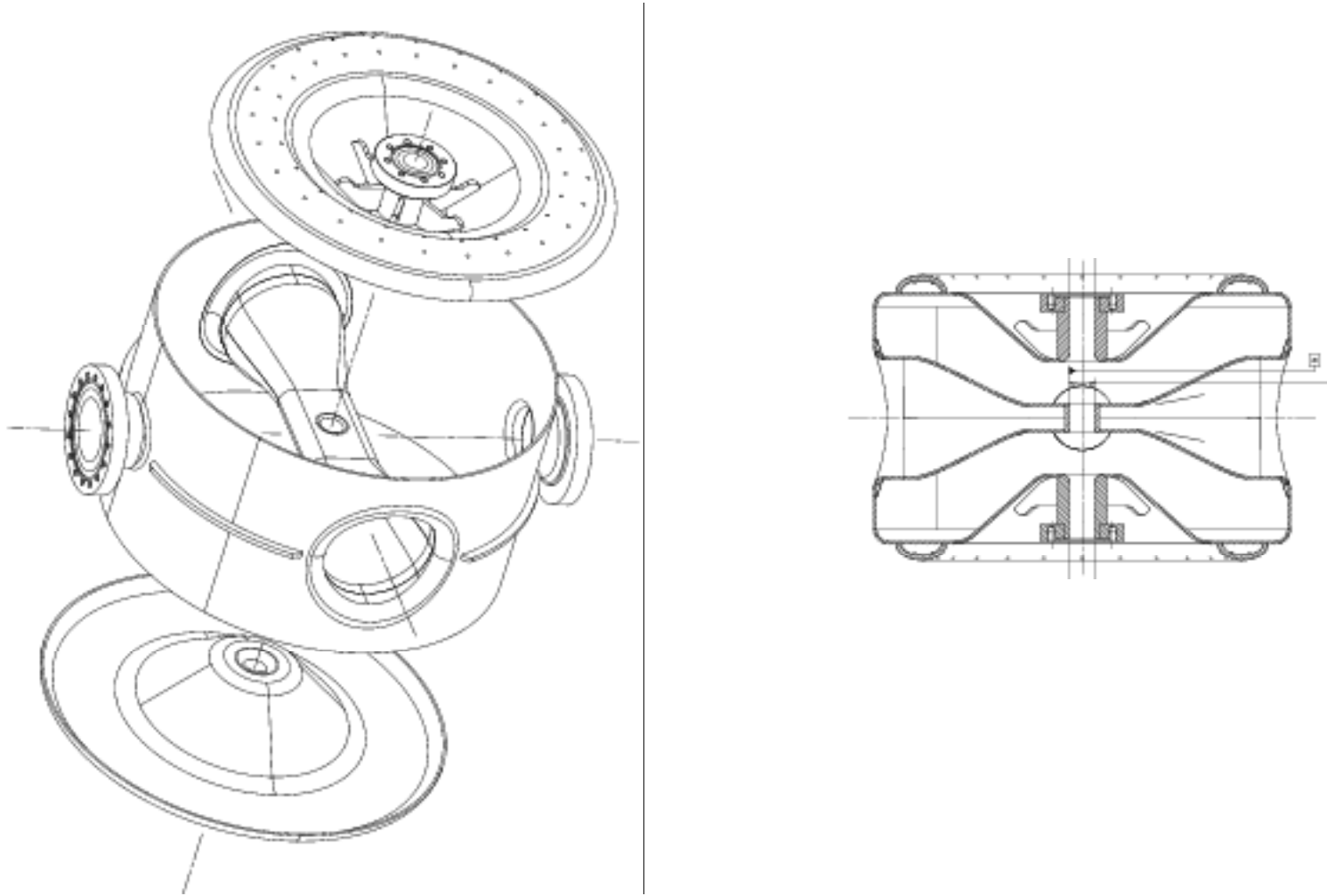
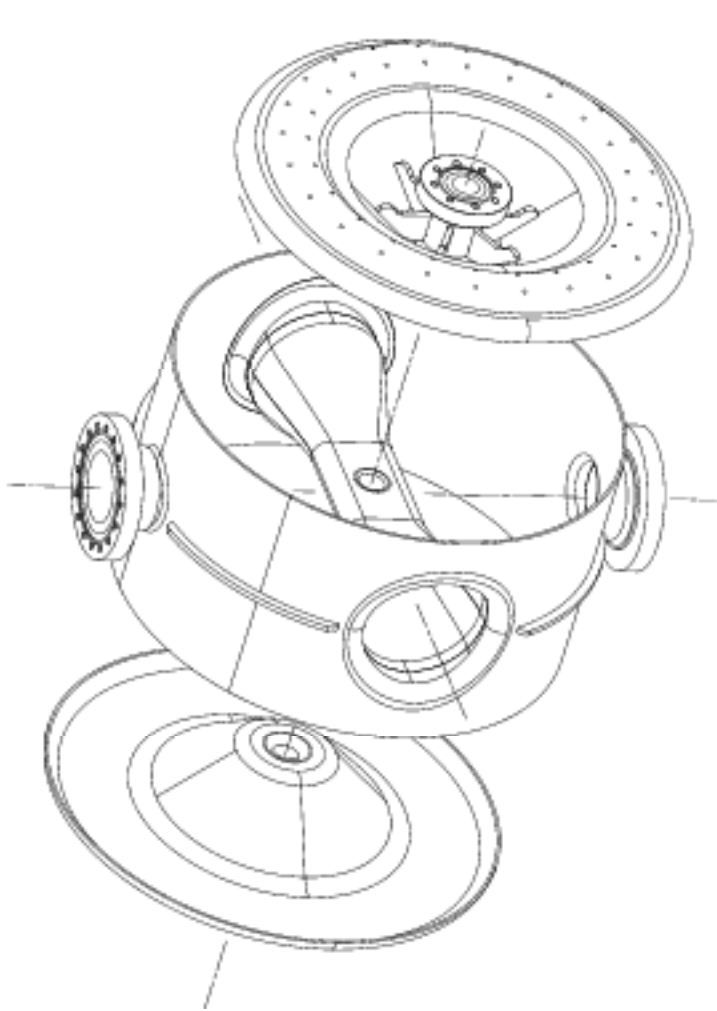


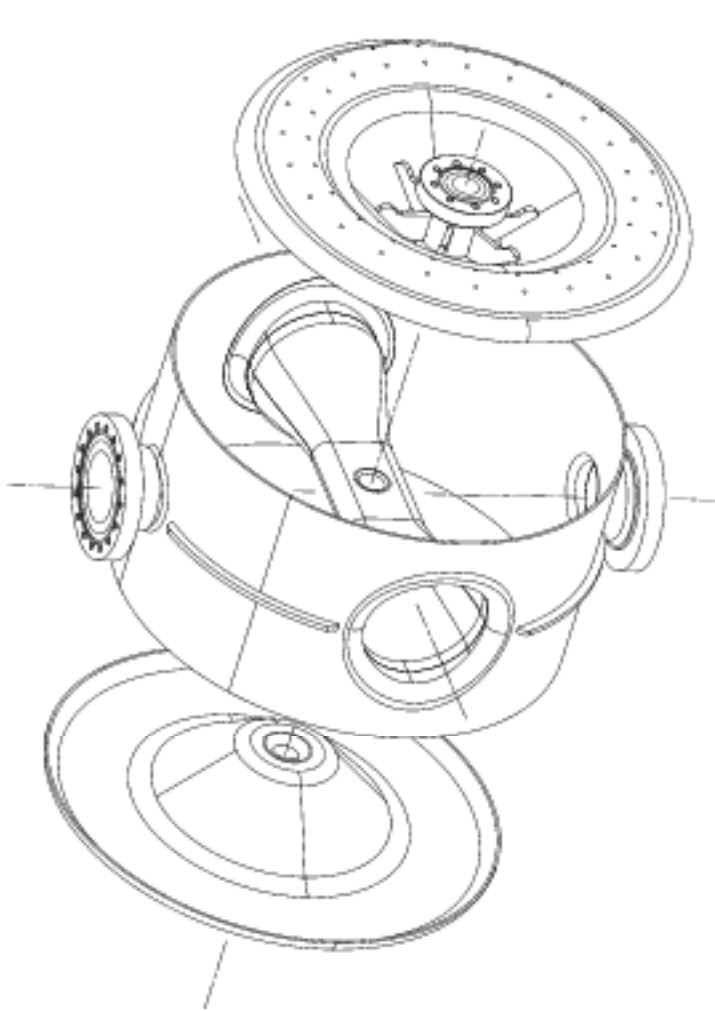
# SSR1 prototype fabrication at Zanon



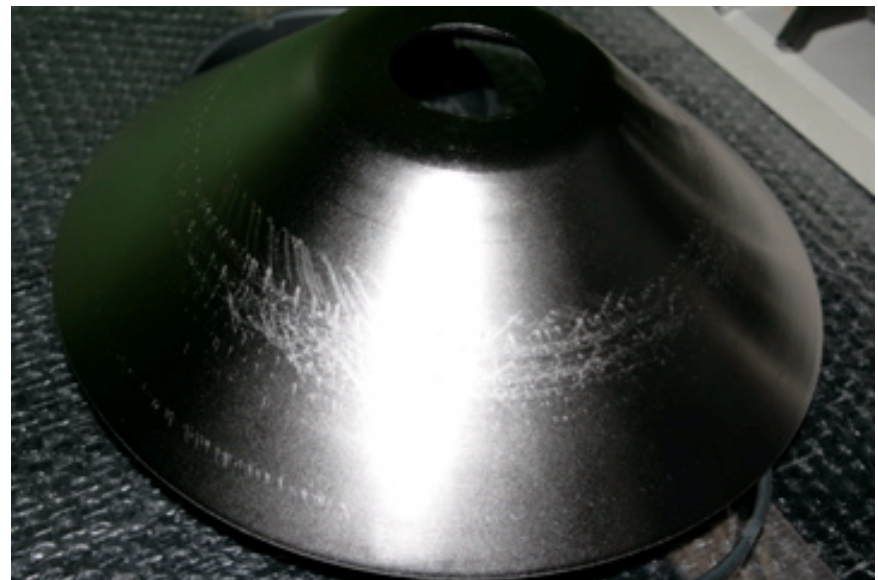
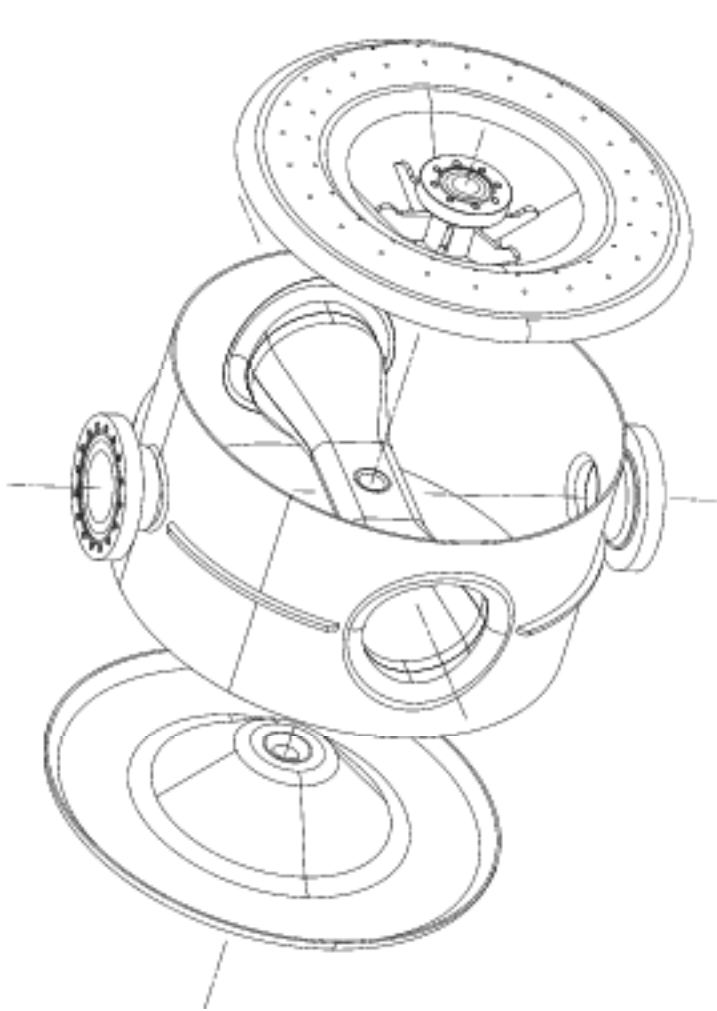
# Cu test pieces, stamping or spinning



# Completed spoke and spoke beam pipe weld before grind and polish

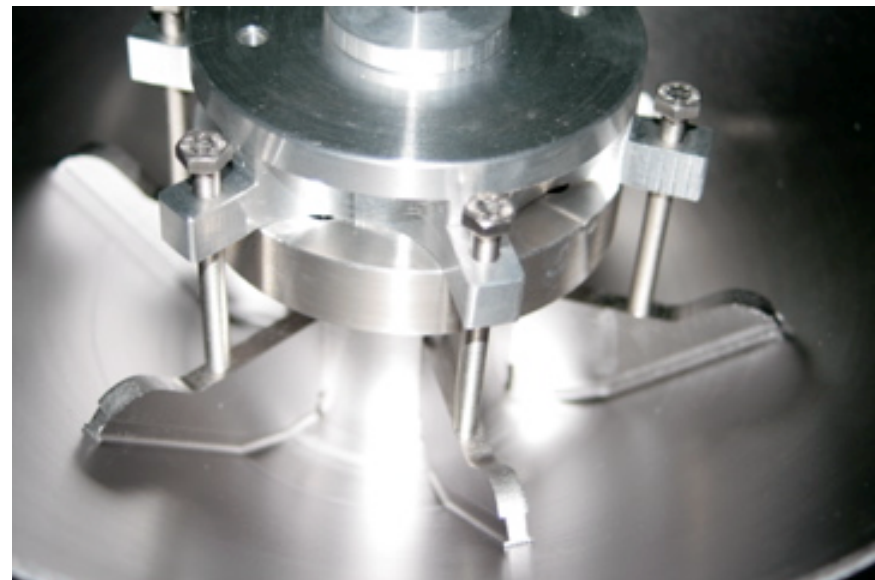
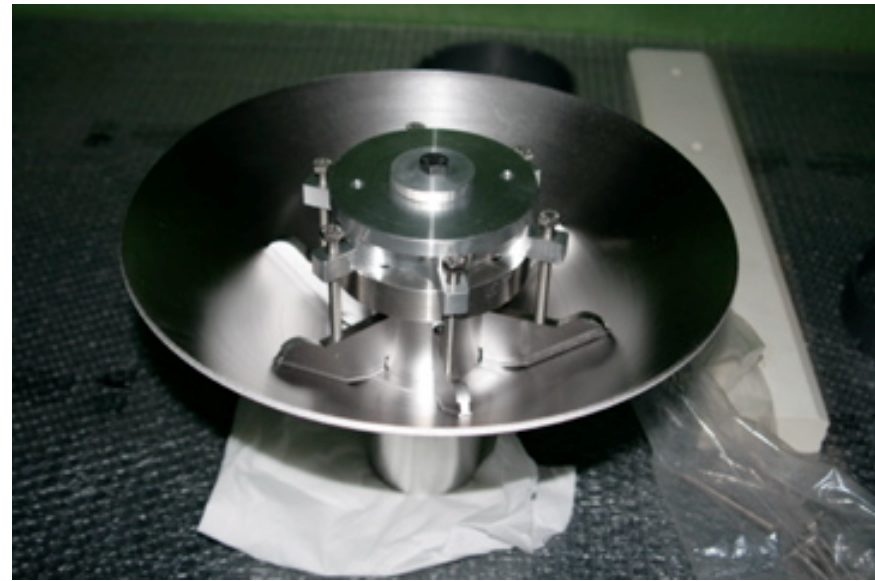
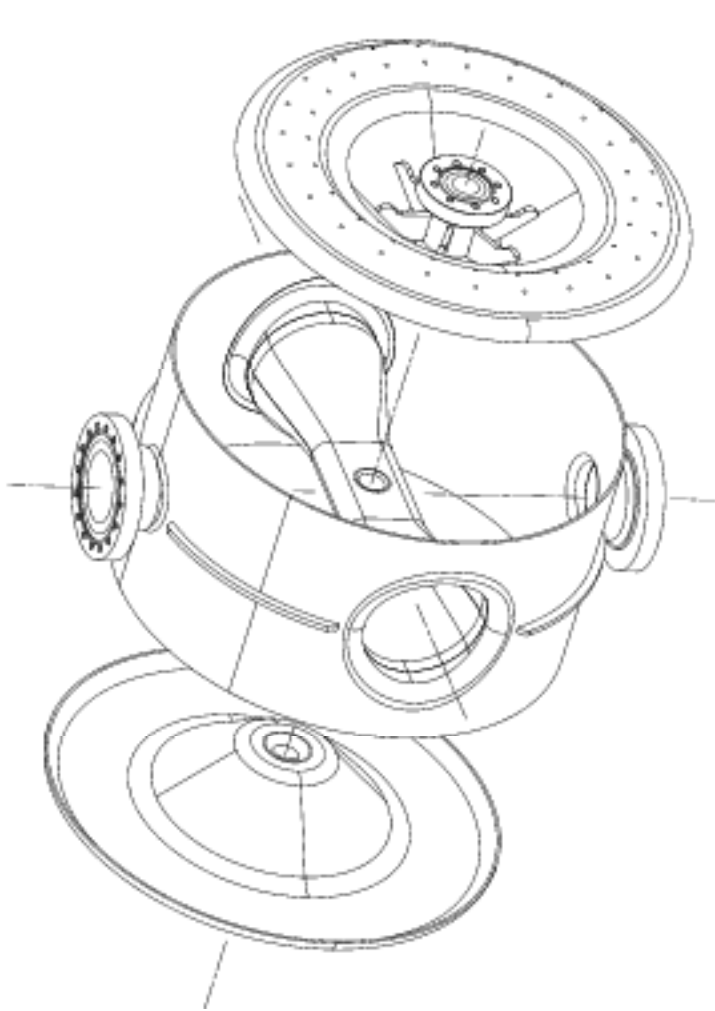


# Beam pipe brazed transition and inner end wall

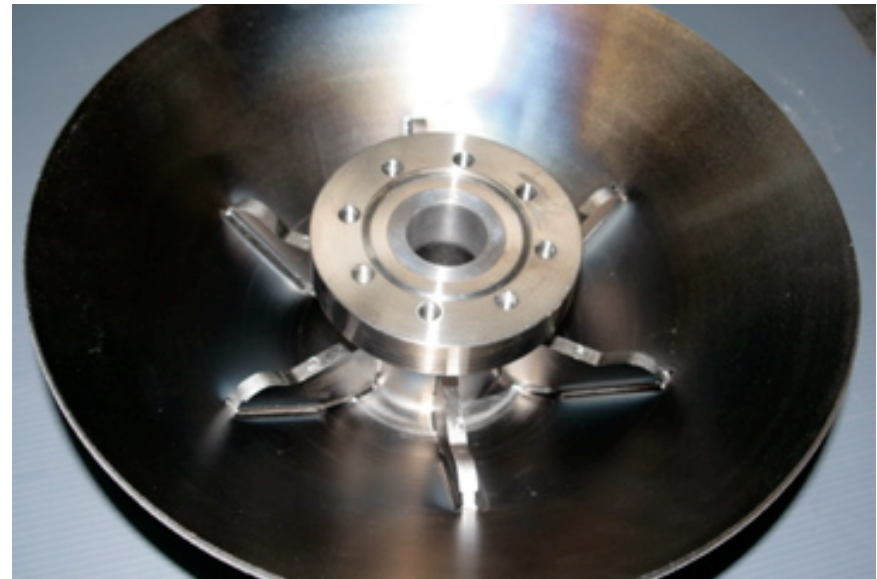
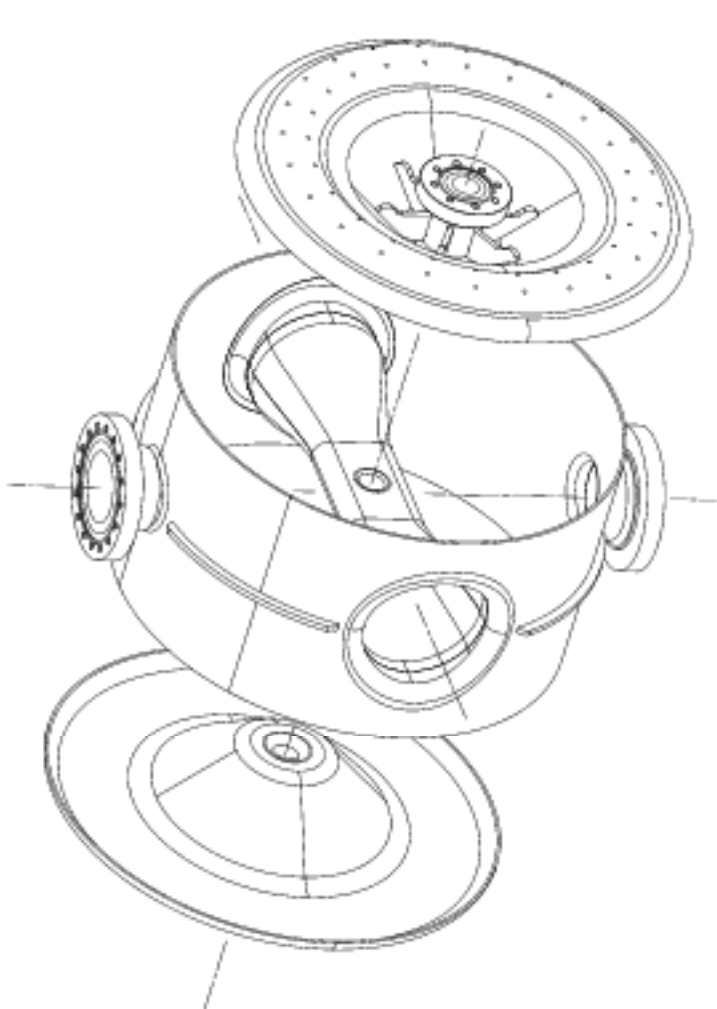




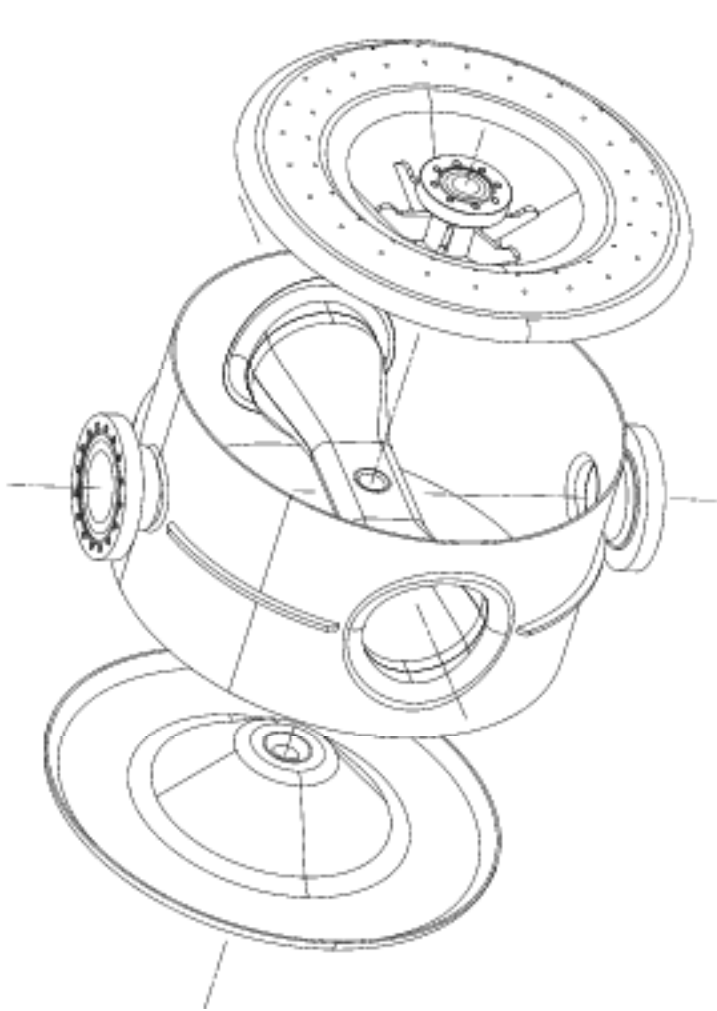
# Fixture for welding beam pipe and stiffening ribs to inner end wall



# Liquid He side of inner end wall after e-beam welding

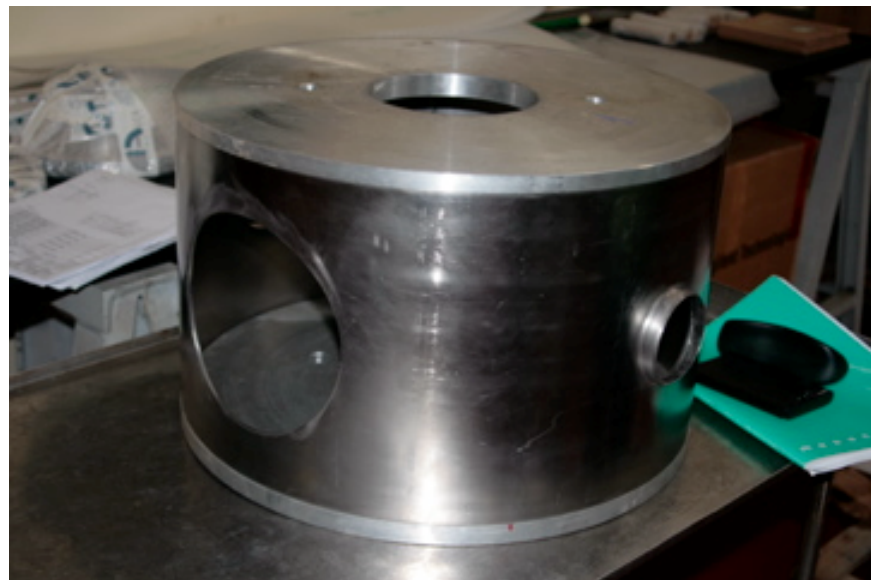
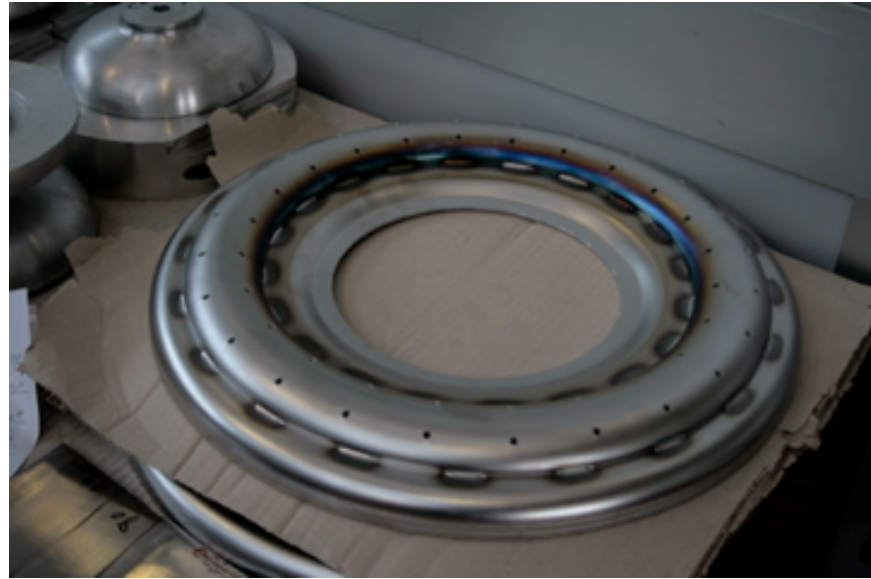
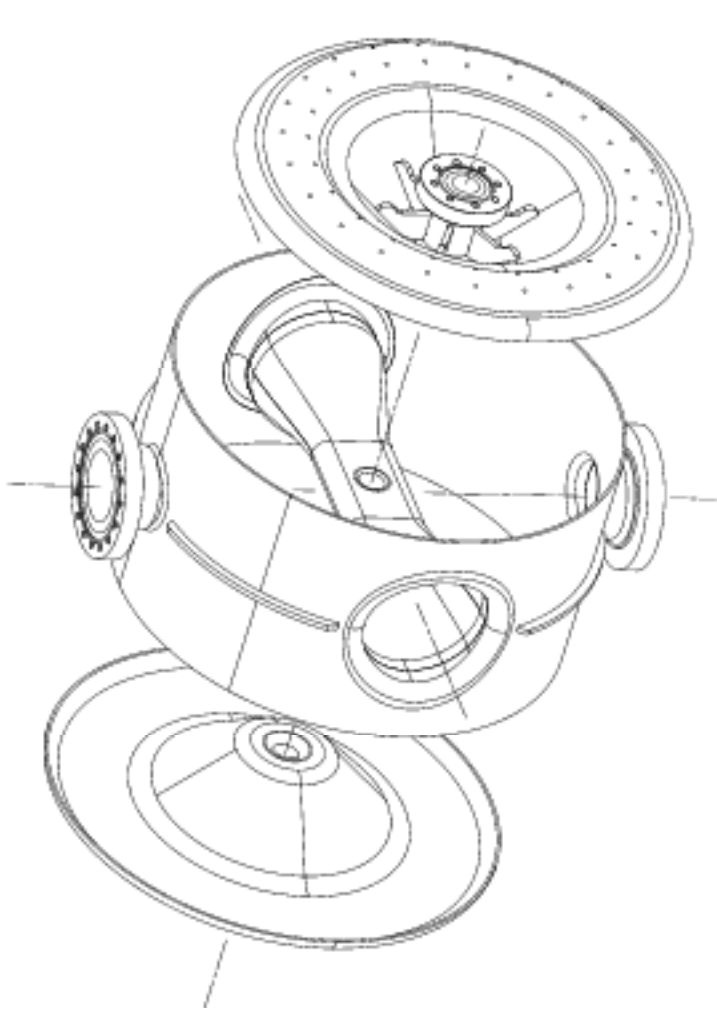


# RF side of inner end wall after e-beam welding





# Liquid He side of outer end wall (with donut stiffener) and shell





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